

Spring-return actuator with emergency control function for adjusting dampers in technical building installations

- Air damper size up to approx. 0.8 m²
- Nominal torque 4 Nm
- Nominal voltage AC/DC 24 V
- Control Open-close



Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
	Power consumption in operation	5 W
	Power consumption in rest position	2.5 W
	Power consumption for wire sizing	7 VA
	Power consumption for wire sizing note	Imax 5.8 A @ 5 ms
	Connection supply / control	Cable 1 m, 2 x 0.75 mm ²
	Parallel operation	Yes (note the performance data)
Functional data	Torque motor	Min. 4 Nm
	Torque spring return	Min. 4 Nm
	Direction of motion motor	Selectable by mounting L / R
	Direction of motion emergency control	Selectable by mounting L / R
	function	
	Manual override	No
	Angle of rotation	Max. 95°
	Angle of rotation note	Adjustable 37100% with integrated
		mechanical limitation
	Running time motor	4075 s / 90°
	Running time emergency control position	<20 s / 90°
	Running time emergency setting position note	<20 s @ -2050°C / <60 s @ -30°C
	Sound power level motor	50 dB(A)
	Spindle driver	Universal spindle clamp 816 mm
	Position indication	Mechanical
	Service life	Min. 60,000 emergency positions
Safety	Protection class IEC/EN	III Safety extra-low voltage
	Degree of protection IEC/EN	IP54
	EMC	CE according to 2004/108/EC
	Low voltage directive	CE according to 2006/95/EC
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Mode of operation	Type 1.B
	Rated impulse voltage supply / control	0.8 kV
	Control pollution degree	3
	Ambient temperature	-3050°C
	Non-operating temperature	-4080°C
	Ambient humidity	95% r.h., non-condensing
	Maintenance	Maintenance-free
Weight	Weight approx.	1.5 kg

Safety notes



• The device must not be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.

Outdoor application: only possible in case that no (sea)water, snow, ice, insolation
or aggressive gases interfere directly with the actuator and that is ensured that the
ambient conditions remain at any time within the thresholds according to the data
sheet.



Safety notes		
	 Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation. The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user. Cables must not be removed from the device. To calculate the torque required, the specifications supplied by the damper manufacturers concerning the cross-section, the design, the installation site and the ventilation conditions must be observed. The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed. 	
Product features		
Mode of operation	The actuator moves the damper to the operating position at the same time as tensioning the return spring. The damper is turned back to the safety position by spring energy when the supply voltage is interrupted.	
Simple direct mounting	Simple direct mounting on the damper spindle with an universal spindle clamp, supplied with an anti-rotation device to prevent the actuator from rotating.	
High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.	
Adjustable angle of rotation Adjustable angle of rotation with mechanical end stops.		
Accessories		
	Description	Туре
Electrical accessories	Auxiliary switch, 2 x SPDT	S2A-F
	Feedback potentiometer, 200 Ohm, incl. installation accessories	P200A-F
	Feedback potentiometer 1 kOhm, incl. installation accessories	P1000A-F
	Description	Туре

	Description	Туре
Mechanical accessories	Shaft extension 170 mm, for damper spindles Ø 620 mm	AV6-20
	Shaft extension 250 mm, for damper spindles Ø 825 mm	AV8-25
	Spindle clamp, for damper spindles Ø 1620 mm	K6-1
	Straight ball joint with M8, suitable for damper crank arms KH8	KG10A
	Angled ball joint with M8, suitable for damper crank arms KH8	KG8
	Damper crank arm, for damper spindles	KH8
	Actuator arm, for damper spindles Ø 816 mm	KH-LF
	Angle of rotation limiter, for LF with end stop	ZDB-LF
	Additional shaft adapter 4-kt. 8x8mm for LF	ZF8-LF
	Mounting kit for linkage operation LF	ZG-LF1

Mounting kit for linkage operation LF.., suitable for damper spindles Ø $\,$ ZG-LF3 10...18 mm



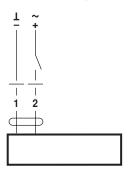
Electrical installation

 Notes
 • Connection via safety isolating transformer.

 • Parallel connection of other actuators possible. Observe the performance data.

Wiring diagrams

AC/DC 24 V, open-close

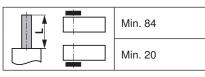


Cable colours: 1 = black

2 = red

Dimensions [mm]

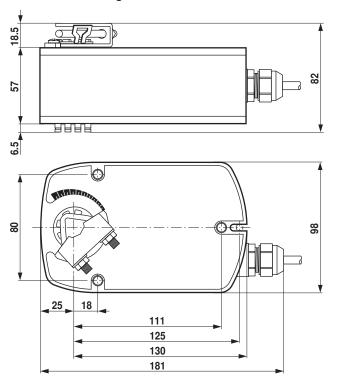
Spindle length



Clamping range

816	816

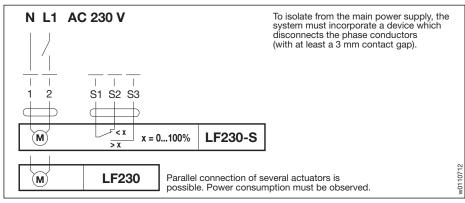
Dimensional drawings







Wiring diagram



Technical data	LF230, LF230-S
Nominal voltage	AC 230 V 50/60 Hz
Nominal voltage range	AC 198264 V
For wire sizing	7 VA (Imax 150 mA @ 10 ms)
Power consumption – motoring – holding	5 W 3 W
Connecting cable	- motor 1 m long, 2 x 0.75 mm² - auxiliary switch (LF230-S) 1 m long, 3 x 0.75 mm²
Auxiliary switch (LF230-S) – Switching point	1 x SPDT 6 (1.5) A, AC 250 V □ adjustable 0100% <
Direction of rotation	selected by mounting L/R
Torque	motorspring returnmin. 4 Nm (at rated voltage)min. 4 Nm
Torque	max. 95° (adjustable 37100%
Running time	– motor 4075 s (04 Nm) – spring return ≈ 20 s @ −2050 °C / max. 60 s @ −30 °C
Sound power level	motor max. 50 dB (A), spring \approx 62 dB (A)
Service life	min. 60 000 operations
Position indication	mechanical
Protection class	II (all insulated)
Degree of protection	IP 54
Ambient temp. range Non-operating temp. Humidity test	-30+50 °C -40+80 °C to EN 60730-1
EMC Low Voltage Directive	CE according to 2004/108/EEC CE according to 2006/95/EEC
Maintenance	maintenance-free
Weight	1550 g

Dampers up to approx. 0.8 m²

Open/Close actuator (AC 230 V)

Control by single-pole contact

Application

For the operation of air dampers that perform safety functions (e.g. frost and smoke protection, hygiene, etc.).

Mode of operation

The LF... actuator moves the damper to its normal working position while tensioning the return spring at the same time. If the power supply is interrupted, the energy stored in the spring moves the damper back to its safe position.

Product features

Simple direct mounting on the damper spindle by universal spindle clamp. An antirotation device is supplied to prevent unwanted rotation of the whole unit.

Mechanical angle of rotation limiting adjustable with built-in stop.

High functional reliability

The actuator is overload proof, needs no limit switches and halts automatically at the end stop.

Flexible signalling 0...100% *⊲*, with adjustable auxiliary switch (LF230-S only).

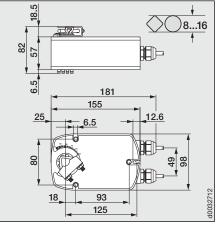
Adjusting the auxiliary switch LF230-S, page 6

Mounting accessories, page 11

Mounting instructions, pages 13...15

Important: Read the notes about the use and torque requirements of the damper actuators on page 3.

Dimensions





LM24A

Damper actuator for adjusting dampers in technical building installations

- Air damper size up to approx. 1 m²
- Nominal torque 5 Nm
- Nominal voltage AC/DC 24 V
- Control Open-close, 3-point



Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.228.8 V / DC 19.228.8 V
	Power consumption in operation	1 W
	Power consumption in rest position	0.2 W
	Power consumption for wire sizing	1.5 VA
	Connection supply / control	Cable 1 m, 3 x 0.75 mm ²
	Parallel operation	Yes (note the performance data)
Functional data	Torque motor	Min. 5 Nm
	Direction of motion motor	Selectable with switch 0 (ccw rotation) / 1 (cw rotation)
	Manual override	Gear disengagement with push-button, can be locked
	Angle of rotation	Max. 95°
	Angle of rotation note	can be limited on both sides with adjustable
		mechanical end stops
	Running time motor	150 s / 90°
	Sound power level motor	35 dB(A)
	Spindle driver	Universal spindle clamp 620 mm
	Position indication	Mechanically, pluggable
Safety	Protection class IEC/EN	III Safety extra-low voltage
	Protection class UL	UL Class 2 Supply
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2, UL Enclosure Type 2
	EMC	CE according to 2004/108/EC
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Certification UL	cULus according to UL 60730-1A, UL 60730-2- 14 and CAN/CSA E60730-1:02
	Mode of operation	Туре 1
	Rated impulse voltage supply / control	0.8 kV
	Control pollution degree	3
	Ambient temperature	-3050°C
	Non-operating temperature	-4080°C
	Ambient humidity	95% r.h., non-condensing
	Maintenance	Maintenance-free
Weight	Weight approx.	0.49 kg

Safety notes



- The device must not be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- Outdoor application: only possible in case that no (sea)water, snow, ice, insolation
 or aggressive gases interfere directly with the actuator and that is ensured that the
 ambient conditions remain at any time within the thresholds according to the data
 sheet.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.



Safety notes	
	 The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user. Cables must not be removed from the device. To calculate the torque required, the specifications supplied by the damper manufacturers concerning the cross-section, the design, the installation site and the ventilation conditions must be observed. The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
Product features	
Simple direct mounting	Simple direct mounting on the damper spindle with an universal spindle clamp, supplied with an anti-rotation device to prevent the actuator from rotating.
Manual override	Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked).
High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.

	ries

	Description	Туре
Electrical accessories	Auxiliary switch, add-on, 1 x SPDT	S1A
	Auxiliary switch, add-on, 2 x SPDT	S2A
	Auxiliary switch, add-on, 2 x SPDT, grey	S2A GR
	Feedback potentiometer 140 Ohm, add-on	P140A
	Feedback potentiometer 140 Ohm, add-on, grey	P140A GR
	Feedback potentiometer 200 Ohm, add-on	P200A
	Feedback potentiometer 500 Ohm, add-on	P500A
	Feedback potentiometer 500 Ohm, add-on, grey	P500A GR
	Feedback potentiometer 1 kOhm, add-on	P1000A
	Feedback potentiometer 1 kOhm, add-on, grey	P1000A GR
	Feedback potentiometer 2.8 kOhm, add-on	P2800A
	Feedback potentiometer 2.8 kOhm, add-on, grey	P2800A GR
	Feedback potentiometer 5 kOhm, add-on	P5000A
	Feedback potentiometer 5 kOhm, add-on, grey	P5000A GR
	Feedback potentiometer 10 kOhm, add-on	P10000A
	Feedback potentiometer 10 kOhm, add-on, grey	P10000A GR
	Description	Туре
Mechanical accessories	Shaft extension 170 mm, for damper spindles Ø 620 mm	AV6-20
	Spindle clamp for LMA, clamping range 620 mm	K-ELA
	Spindle clamp for LMA, clamping range 610 mm	K-ELA10
	Spindle clamp for LMA, clamping range 613 mm	K-ELA13
	Spindle clamp for LMA, clamping range 616 mm	K-ELA16
	Universal mounting bracket 180 mm	Z-ARS180
	Form fit insert 10x10 mm, for LMA	ZF10-LMA
	Form fit insert 12x12 mm, for LMA	ZF12-LMA
	Form fit insert 8x8 mm, für LMA	ZF8-LMA
	Form fit insert 10x10 mm, with angle of rotation limiter and position indication for LMA	ZFRL10-LMA
	Form fit insert 12x12 mm, with angle of rotation limiter and position indication for LMA	ZFRL12-LMA
	Form fit insert 8x8 mm, with angle of rotation limiter and position indication for LMA	ZFRL8-LMA
	Position indication for LMA, NMA, SMA, GMA	Z-PI



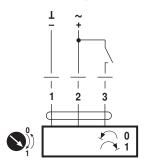
Electrical installation

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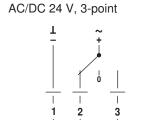
- Connection via safety isolating transformer.
- Notes · Cor • Par
 - Connection via safety isolating transformer.
 Parallel connection of other actuators possible. Observe the performance data.

Wiring diagrams

AC/DC 24 V, open-close



Cable colours: 1 = black 2 = red 3 = white

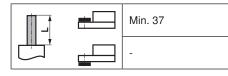


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Cable colours: 1 = black 2 = red 3 = white

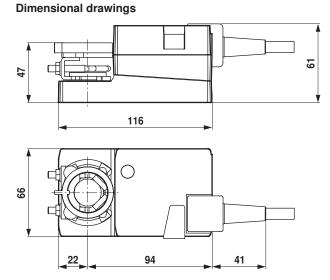
Dimensions [mm]

Spindle length



Clamping range

OI		
620	≥6	≤20





LM230A

Damper actuator for adjusting dampers in technical building installations

- Air damper size up to approx. 1 m²
- Nominal torque 5 Nm
- Nominal voltage AC 230 V
- Control Open-close, 3-point



Technical data

Electrical data	Nominal voltage	AC 230 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 85264 V
	Power consumption in operation	1.5 W
	Power consumption in rest position	0.5 W
	Power consumption for wire sizing	3.5 VA
	Connection supply / control	Cable 1 m, 3 x 0.75 mm ²
	Parallel operation	Yes (note the performance data)
	I	
Functional data	Torque motor	Min. 5 Nm
	Direction of motion motor	Selectable with switch 0 (ccw rotation) / 1 (cw rotation)
	Manual override	Gear disengagement with push-button, can be locked
	Angle of rotation	Max. 95°
	Angle of rotation note	can be limited on both sides with adjustable mechanical end stops
	Running time motor	150 s / 90°
	Sound power level motor	35 dB(A)
	Spindle driver	Universal spindle clamp 620 mm
	Position indication	Mechanically, pluggable
Safety	Protection class IEC/EN	II Protective insulated
	Protection class UL	II Protective insulated
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2, UL Enclosure Type 2
	EMC	CE according to 2004/108/EC
	Low voltage directive	CE according to 2006/95/EC
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Certification UL	cULus according to UL 60730-1A, UL 60730-2- 14 and CAN/CSA E60730-1:02
	Mode of operation	Туре 1
	Rated impulse voltage supply / control	2.5 kV
	Control pollution degree	3
	Ambient temperature	-3050°C
	Non-operating temperature	-4080°C
	Ambient humidity	95% r.h., non-condensing
	Maintenance	Maintenance-free
Weight	Weight approx.	0.50 kg

Safety notes



- The device must not be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- Outdoor application: only possible in case that no (sea)water, snow, ice, insolation
 or aggressive gases interfere directly with the actuator and that is ensured that the
 ambient conditions remain at any time within the thresholds according to the data
 sheet.
- · Caution: Power supply voltage!



 ventilation conditions must be observed. The device contains electrical and electronic components and must not be dispose of as household refuse. All locally valid regulations and requirements must be observed. Product features Simple direct mounting Simple direct mounting on the damper spindle with an universal spindle clamp, supplied with an anti-rotation device to prevent the actuator from rotating. Manual override Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked). High functional reliability The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.	Safety notes	
Simple direct mountingSimple direct mounting on the damper spindle with an universal spindle clamp, supplied with an anti-rotation device to prevent the actuator from rotating.Manual overrideManual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked).High functional reliabilityThe actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.		 institutional installation regulations must be complied during installation. The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user. Cables must not be removed from the device. To calculate the torque required, the specifications supplied by the damper manufacturers concerning the cross-section, the design, the installation site and the ventilation conditions must be observed. The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be
 Supplied with an anti-rotation device to prevent the actuator from rotating. Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked). High functional reliability The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached. 	Product features	
High functional reliabilityThe actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.	Simple direct mounting	
when the end stop is reached.	Manual override	Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked).
Adjustable angle of rotation Adjustable angle of rotation with mechanical end stops.	High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.
	Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.

Accessories

	Description	Туре
Electrical accessories	Auxiliary switch, add-on, 1 x SPDT	S1A
	Auxiliary switch, add-on, 2 x SPDT	S2A
	Auxiliary switch, add-on, 2 x SPDT, grey	S2A GR
	Feedback potentiometer 140 Ohm, add-on	P140A
	Feedback potentiometer 140 Ohm, add-on, grey	P140A GR
	Feedback potentiometer 200 Ohm, add-on	P200A
	Feedback potentiometer 500 Ohm, add-on	P500A
	Feedback potentiometer 500 Ohm, add-on, grey	P500A GR
	Feedback potentiometer 1 kOhm, add-on	P1000A
	Feedback potentiometer 2.8 kOhm, add-on	P2800A
	Feedback potentiometer 2.8 kOhm, add-on, grey	P2800A GR
	Feedback potentiometer 1 kOhm, add-on, grey	P1000A GR
	Feedback potentiometer 5 kOhm, add-on	P5000A
	Feedback potentiometer 5 kOhm, add-on, grey	P5000A GR
	Feedback potentiometer 10 kOhm, add-on	P10000A
	Feedback potentiometer 10 kOhm, add-on, grey	P10000A GR
	Description	Туре
Mechanical accessories	Shaft extension 170 mm, for damper spindles Ø 620 mm	AV6-20
	Spindle clamp for LMA, clamping range 620 mm	K-ELA
	Spindle clamp for LMA, clamping range 610 mm	K-ELA10
	Spindle clamp for LMA, clamping range 613 mm	K-ELA13
	Spindle clamp for LMA, clamping range 616 mm	K-ELA16
	Universal mounting bracket 180 mm	Z-ARS180
	Form fit insert 10x10 mm, for LMA	ZF10-LMA
	Form fit insert 12x12 mm, for LMA	ZF12-LMA
	Form fit insert 8x8 mm, für LMA	ZF8-LMA
	Form fit insert 10x10 mm, with angle of rotation limiter and position indication for LM.A	ZFRL10-LMA
	Form fit insert 12x12 mm, with angle of rotation limiter and position indication for LMA	ZFRL12-LMA



Accessories

		Description	Туре
		Form fit insert 8x8 mm, with angle of rotation limiter and position indication for LMA	ZFRL8-LMA
		Position indication for LMA, NMA, SMA, GMA	Z-PI
Electrical installation			
	Notes	Caution: Power supply voltage!	

Wiring diagrams



Dimensions [mm]

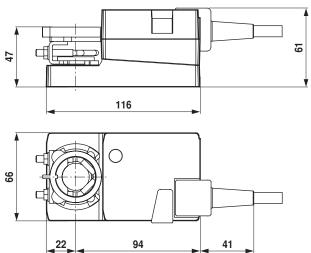
Spindle length

	Min. 37
	-

Clamping range

620	≥6	≤20

Dimensional drawings





NM24A

Damper actuator for operating air control dampers in ventilation and air-conditioning systems for building services installations

- For air control dampers up to approx. 2 m²
- Torque 10 Nm
- Nominal voltage AC/DC 24 V
- · Control: Open-close or 3-point



Technical data

Electrical data	Nominal voltage		AC 24 V, 50/60 Hz DC 24 V
	Nominal voltage rang	le	AC/DC 19.2 28.8 V
	Power consumption	In operation	1.5 W @ nominal torque
		At rest	0.2 W
		For wire sizing	3.5 VA
	Connection		Cable 1 m, 3 x 0.75 mm ²
Functional data	Torque (nominal torq	ue)	Min. 10 Nm @ nominal voltage
	Direction of rotation		Reversible with switch 0 🏹 or 1 🔿
	Manual override		Gearing latch disengaged with pushbutton, detentable
	Angle of rotation		Max. 95°⊄, limited on both sides
			by means of adjustable, mechanical end stops
	Running time		150 s / 90°⊲
	Sound power level		Max. 35 dB (A)
	Position indication		Mechanical, pluggable
Safety	Protection class		III Safety extra-low voltage
	Degree of protection		IP54 in any mounting position
	EMC		CE according to 89/336/EEC
	Mode of operation		Type 1 (EN 60730-1)
	Rated impulse voltag	е	0.8 kV (EN 60730-1)
	Control pollution deg	ree	3 (EN 60730-1)
	Ambient temperature	range	–30 +50 °C
	Non-operating tempe	rature	–40 +80 °C
	Ambient humidity rar	ige	95% r.H., non-condensating (EN 60730-1)
	Maintenance		Maintenance-free
Dimensions / Weight	Dimensions		See «Dimensions» on page 2
	Weight		Approx. 750 g

Safety notes



- The damper actuator is not allowed to be used outside the specified field of application, especially in aircraft or any other form of air transport.
- Assembly must be carried out by trained personnel. Any legal regulations or regulations issued by authorities must be observed during assembly.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- The cable must not be removed from the device.
- When calculating the required torque, the specifications supplied by the damper manufacturers (cross section, design, installation site), and the air flow conditions must be observed.
- The device contains electrical and electronic components and is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.

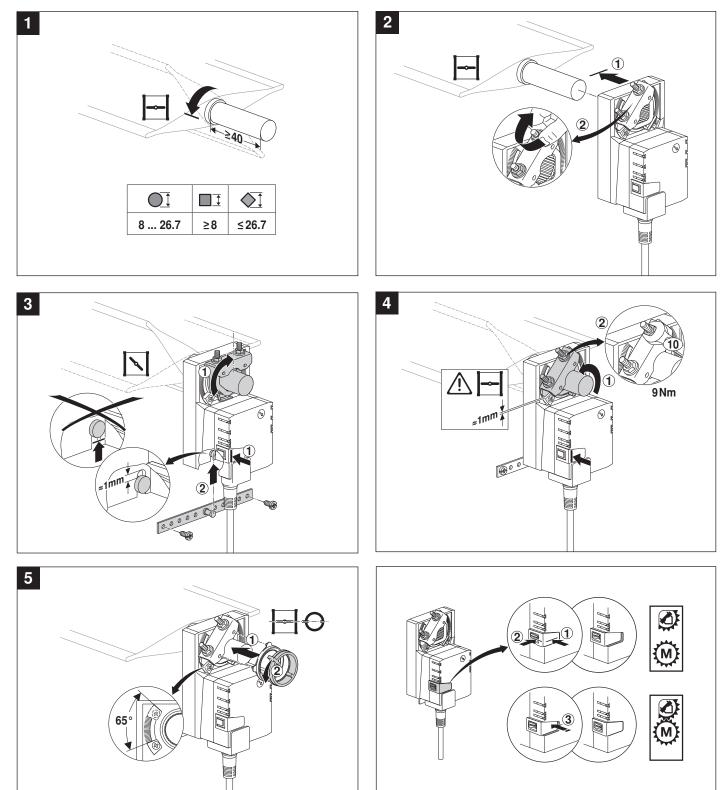


Product features			
Simple direct mounting	Simple direct mounting on the damper spindle with a universal spindle clamp, supplied with an anti-rotation strap to prevent the actuator from rotating.		
Manual override	Manual operation is possible with the pushbutton (the gearing latch remains disengaged as long as the pushbutton is pressed or detented).		
Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.		
High functional reliability	The actuator is overload-proof, requires no limit switches and automatically stops when the end stop is reached.		
Accessories			
	Description	Data sheet	
Electrical accessories	Auxiliary switch, type SA	T2 - SA	
	Feedback potentiometer, type PA	T2 - PA	
Mechnical accessories	Various accessories (clamps, shaft extensions etc.)	T2 - Z-NMA	
Electrical installation			
Wiring diagrams	Open-close control 3-point control		
Notes • Connection via safety isolating transformer. • Other actuators can be connected in parallel. Please note the performance data. Direction of rotation	$\begin{array}{c c} 1 & \widetilde{} & 1 & \widetilde{} \\ \hline & 1 & 1 & 1 \\ \hline & 1 & 2 & 3 \\ \hline & 1 & 2 & 3 \\ \hline & 0 & 1 \\ \hline & 0 & 1 \\ \hline & 1 & 0 \\ \hline & 1$	urs:	
Dimensions [mm]			
Dimensional drawings			
Damper spindle Length ●Ĩ ■Ĩ ●Ĩ >40 826.7 >8 <26.7			

* Option (Accessory K-NA)

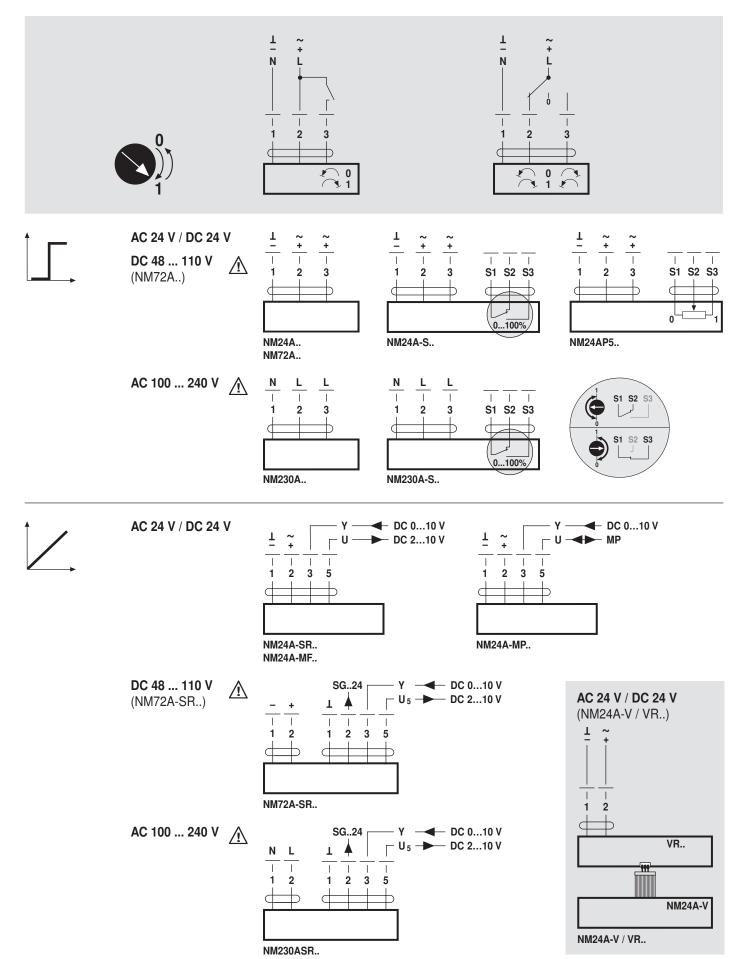


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NM..A..







Damper actuator for operating air control dampers in ventilation and air-conditioning systems for building services installations

- For air control dampers up to approx. 2 m²
- Torque 10 Nm
- Nominal voltage AC 100 ... 240 V
- Control: Open-close or 3-point



Technical data sheet

Technical data

Electrical data	Nominal voltage		AC 100 240 V, 50/60 Hz
	Nominal voltage rang	le	AC 85 265 V
	Power consumption	In operation	2.5 W @ nominal torque
		At rest	0.6 W
		For wire sizing	5.5 VA
	Connection		Cable 1 m, 3 x 0.75 mm ²
Functional data	Torque (nominal torq	ue)	Min. 10 Nm @ nominal voltage
	Direction of rotation		Reversible with switch 0 🕐 or 1 🔿
	Manual override		Gearing latch disengaged with pushbutton, detentable
	Angle of rotation		Max. 95°⊄, limited on both sides
			by means of adjustable, mechanical end stops
	Running time		150 s / 90°∢
	Sound power level		Max. 35 dB (A)
	Position indication		Mechanical, pluggable
Safety	Protection class		II Totally insulated
	Degree of protection		IP54 in any mounting position
	EMC		CE according to 89/336/EEC
	Low voltage directive		CE according to 73/23/EEC
	Mode of operation		Type 1 (EN 60730-1)
	Rated impulse voltag	е	2.5 kV (EN 60730-1)
	Control pollution deg	ree	3 (EN 60730-1)
	Ambient temperature	range	–30 +50 °C
	Non-operating tempe	rature	-40 +80°C
	Ambient humidity ran	ige	95% r.H., non-condensating (EN 60730-1)
	Maintenance		Maintenance-free
Dimensions / Weight	Dimensions		See «Dimensions» on page 2
	Weight		Approx. 750 g

Safety notes



- The damper actuator is not allowed to be used outside the specified field of application, especially in aircraft or any other form of air transport.
- Caution: Power supply voltage !
- Assembly must be carried out by trained personnel. Any legal regulations or regulations issued by authorities must be observed during assembly.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- The cable must not be removed from the device.
- When calculating the required torque, the specifications supplied by the damper manufacturers (cross section, design, installation site), and the air flow conditions must be observed.
- The device contains electrical and electronic components and is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.

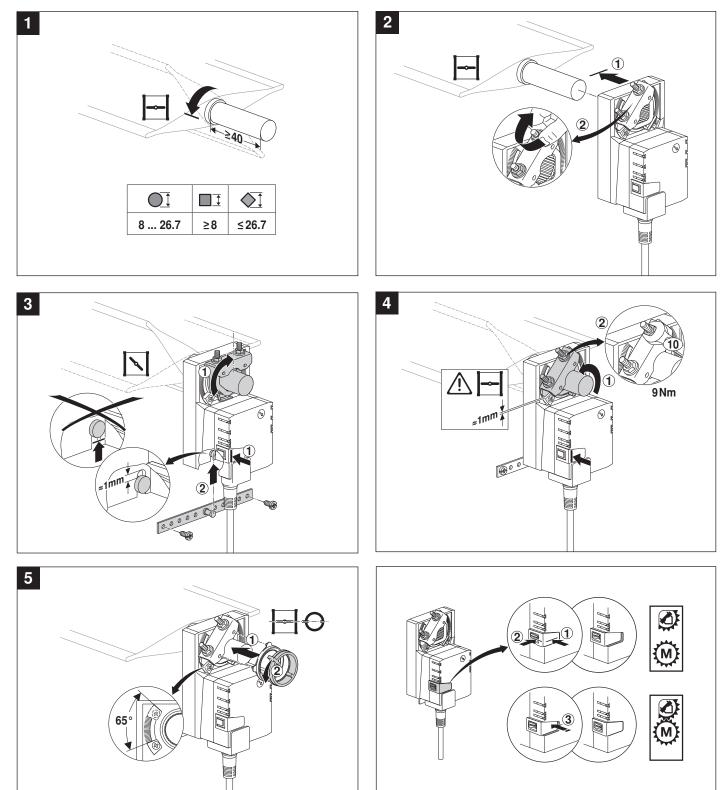


Product features			
Simple direct mounting	Simple direct mounting on the damper spindle with a universal spindle clamp, supplied with an anti-rotation strap to prevent the actuator from rotating.		
Manual override	Manual operation is possible with the pushbutton (the gearing latch remains disengaged as long as the pushbutton is pressed or detented).		
Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.		
High functional reliability	The actuator is overload-proof, requires no limit switches and automatically stops when the end stop is reached.		
Accessories			
	Description	Data sheet	
Electrical accessories	Auxiliary switch, type SA	T2 - SA	
MashringLoopport	Feedback potentiometer, type P.A	T2 - PA	
Mechnical accessories	Various accessories (clamps, shaft extensions etc.)	T2 - Z-NMA	
Electrical installation			
Wiring diagrams	Open-close control 3-point control		
Notes • Caution: Power supply voltage ! • Other actuators can be connected in parallel. Please note the performance data. Direction of rotation	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		
Dimensions [mm]			
Dimensional drawings			
Damper spindle Length ●I ●I ●I → >40 8 26.7 >8 <26.7 → >20 8 20 >8 <20			

* Option (Accessory K-NA)

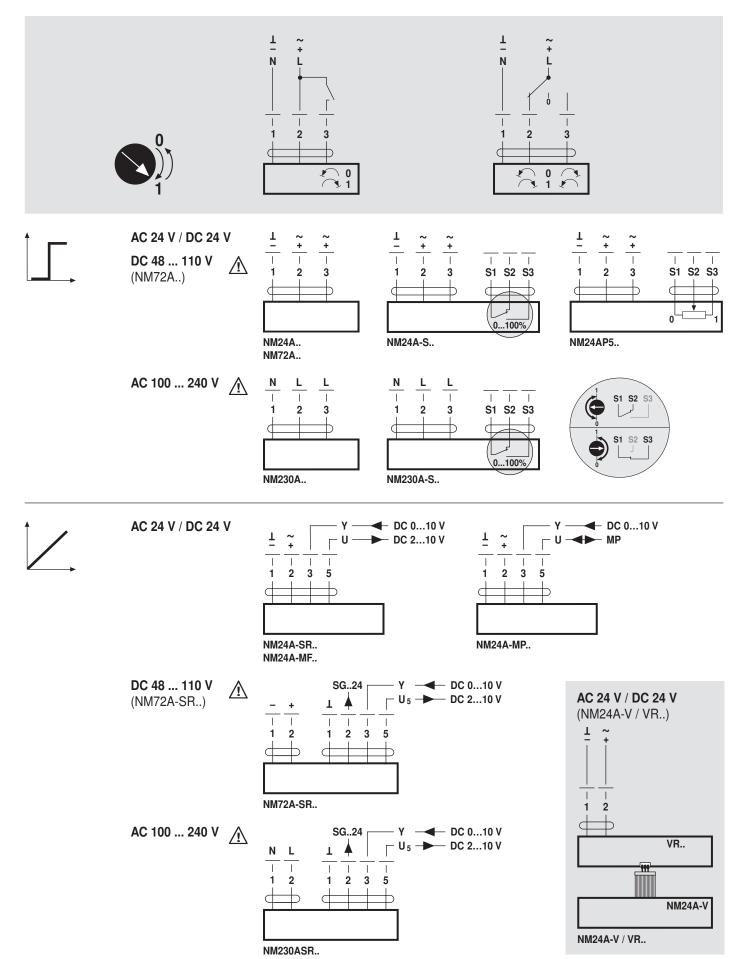


70214-00002.E



NM..A..







Damper actuator for adjusting air dampers in ventilation and air-conditioning systems for building services installations

- For air dampers up to approx. 4 m²
- Torque 20 Nm
- Nominal voltage AC/DC 24 V
- Control: Open-close or 3-point



Technical data

Electrical data	Nominal voltage	AC 24 V, 50/60 Hz / DC 24 V
	Nominal voltage range	AC 19.2 28.8 V / DC 21.6 28.8 V
	Power consumption In operation	2 W @ nominal torque
	At rest	0.2 W
	For wire sizing	4 VA
	Connection	Cable 1 m, 3 x 0.75 mm ²
Functional data	Torque (nominal torque)	Min. 20 Nm @ nominal voltage
	Direction of rotation	Reversible with switch 0 C resp. 1
	Manual override	Gearing latch disengaged with pushbutton, can be locked
	Angle of rotation	Max. 95°ዻ, can be limited at both ends with adjustable mechanical end stops
	Running time	150 s / 90°∢
	Sound power level	Max. 45 dB (A)
	Position indication	Mechanical, pluggable
Safety	Protection class	III Safety extra-low voltage / UL Class 2 Supply
	Degree of protection	IP54 in any mounting position
		NEMA 2, UL Enclosure Type 2
	EMC	CE according to 2004/108/EC
	Certification	cULus according to UL 60730-1A and UL 60730-2-14
		and CAN/CSA E60730-1:02
		Certified to IEC/EN 60730-1 and IEC/EN 60730-2-14
	Mode of operation	Type 1
	Rated impulse voltage	0.8 kV
	Control pollution degree	3
	Ambient temperature range	-30 +50°C
	Non-operating temperature	-40 +80°C
	Ambient humidity range	95% r.h., non-condensating
	Maintenance	Maintenance-free
Dimensions / Weight	Dimensions	See «Dimensions» on page 2
	Weight	Approx. 1 kg

Safety notes



• The actuator is not allowed to be used outside the specified field of application, especially in aircraft or any other form of air transport.

- Assembly must be carried out by trained personnel. Any legal regulations or regulations issued by authorities must be observed during assembly.
- The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user.
- The cable must not be removed from the device.
- When calculating the required torque, the specifications supplied by the damper manufacturers (cross section, design, installation site), and the air flow conditions must be observed.
- The device contains electrical and electronic components and is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.



Product features			
Simple direct mounting	Simple direct mounting on the damper spindle with a universal spindle clamp, supplied with an anti-rotation strap to prevent the actuator from rotating.		
Manual override	Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked).		
Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.		
High functional reliability	The actuator is overload-proof, requires no limit switches and automatically stops when the en stop is reached.		
Accessories			
	Description	Data sheet	
Electrical accessories	Auxiliary switch SA	T2 - SA	
	Feedback potentiometer P.A.	T2 - PA	
Mechanical accessories	Various accessories (clamps, shaft extensions etc.)	T2 - Z-SMA	
Electrical installation			
Wiring diagrams	Open-close control 3-point control		
Notes • Connection via safety isolating transformer. • Other actuators can be connected in parallel. Please note the performance data. Direction of rotation	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		
Dimensions [mm]			
Dimensional drawings			
Damper spindle Length ●I ●I ≥48 10 20 ¹) ≥10 ≤20 ≥20 10 20 ¹) ≥10 ≤20			

¹⁾ CrNi (INOX) 12 ... 20

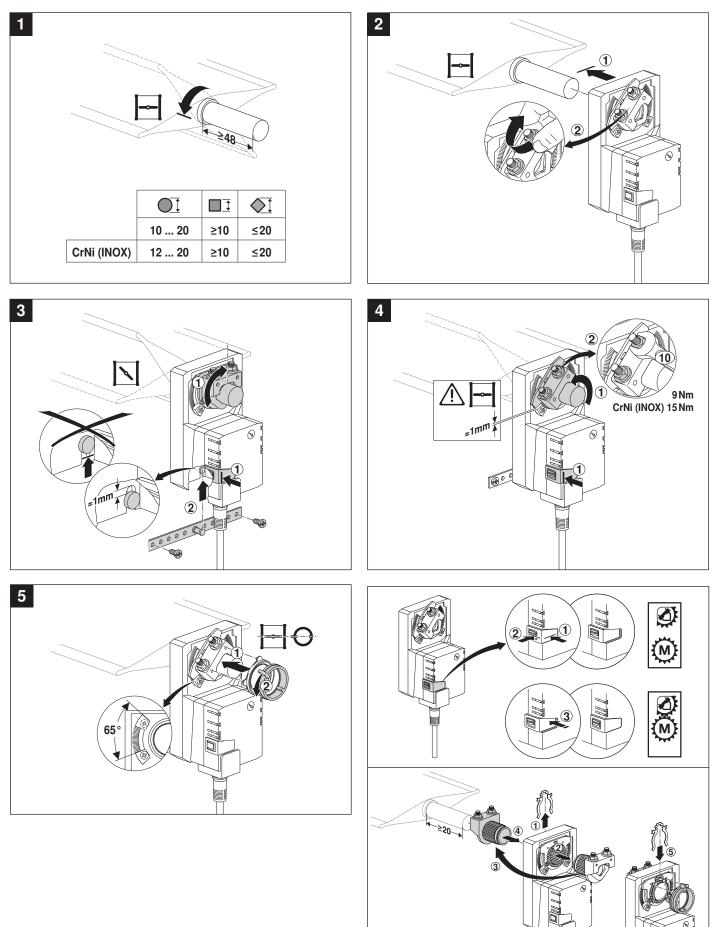
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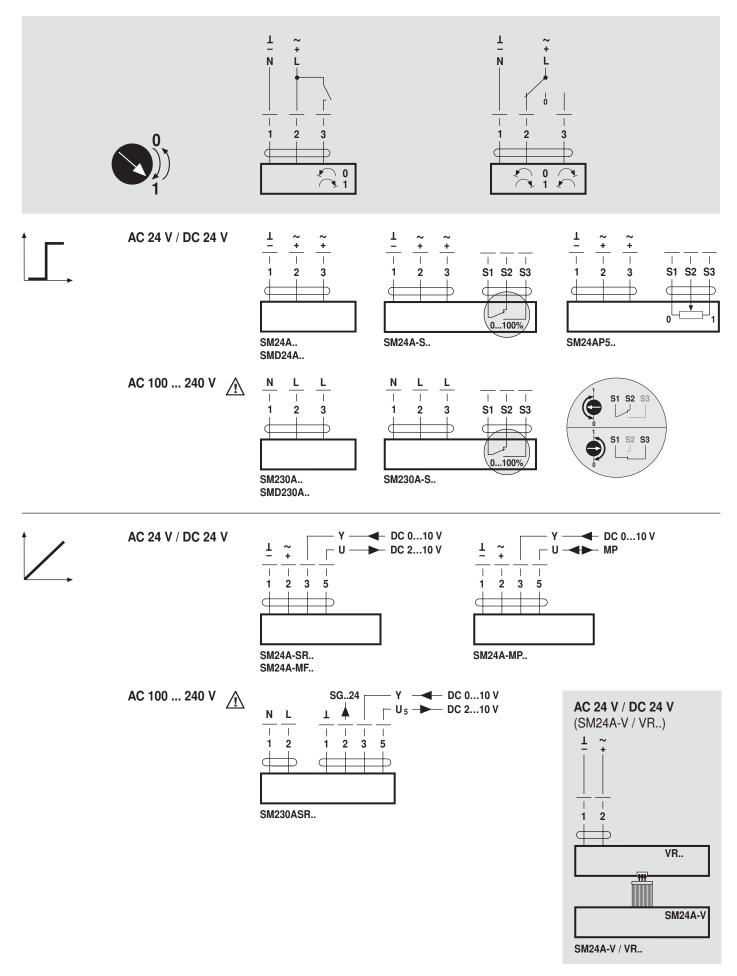


70214-00003.F



SM..A..







SM230A

Damper actuator for adjusting dampers in technical building installations

- Air damper size up to approx. 4 m²
- Nominal torque 20 Nm
- Nominal voltage AC 230 V
- Control Open-close, 3-point



Technical data

Electrical data	Nominal voltage	AC 230 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 85264 V
	Power consumption in operation	2.5 W
	Power consumption in rest position	0.6 W
	Power consumption for wire sizing	6 VA
	Connection supply / control	Cable 1 m, 3 x 0.75 mm ²
	Parallel operation	Yes (note the performance data)
Functional data	Torque motor	Min. 20 Nm
	Direction of motion motor	selectable with switch 0 (ccw rotation) / 1 (cw rotation)
	Manual override	with push-button, can be locked
	Angle of rotation	Max. 95°
	Angle of rotation note	can be limited on both sides with adjustable mechanical end stops
	Running time motor	150 s / 90°
	Sound power level motor	45 dB(A)
	Spindle driver	Universal spindle clamp reversible 1020 mm
	Position indication	Mechanically, pluggable
Safety	Protection class IEC/EN	Il reinforced insulation
	Protection class UL	II reinforced insulation
	Degree of protection IEC/EN	IP54
	Degree of protection NEMA/UL	NEMA 2, UL Enclosure Type 2
	EMC	CE according to 2014/30/EU
	Low voltage directive	CE according to 2014/35/EU
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Certification UL	cULus according to UL 60730-1A, UL 60730-2- 14 and CAN/CSA E60730-1:02
	Mode of operation	Туре 1
	Rated impulse voltage supply / control	2.5 kV
	Control pollution degree	3
	Ambient temperature	-3050°C
	Non-operating temperature	-4080°C
	Ambient humidity	95% r.h., non-condensing
	Maintenance	Maintenance-free
Weight	Weight	1.1 kg

Safety notes



- The device must not be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- Outdoor application: only possible in case that no (sea)water, snow, ice, insolation
 or aggressive gases interfere directly with the actuator and that is ensured that the
 ambient conditions remain at any time within the thresholds according to the data
 sheet.
- Caution: Power supply voltage!
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.

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Safety notes	
	 The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user. Cables must not be removed from the device. To calculate the torque required, the specifications supplied by the damper manufacturers concerning the cross-section, the design, the installation site and the ventilation conditions must be observed. The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
Product features	
Simple direct mounting	Simple direct mounting on the damper spindle with an universal spindle clamp, supplied with an anti-rotation device to prevent the actuator from rotating.
Manual override	Manual override with push-button possible (the gear is disengaged for as long as the button is pressed or remains locked).
Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.
High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.
Accessories	

	Description	Туре
Electrical accessories	Auxiliary switch, add-on, 1 x SPDT	S1A
	Auxiliary switch, add-on, 2 x SPDT	S2A
	Feedback potentiometer 140 Ohm, add-on	P140A
	Feedback potentiometer 140 Ohm, add-on, grey	P140A GR
	Feedback potentiometer 200 Ohm, add-on	P200A
	Feedback potentiometer 500 Ohm, add-on	P500A
	Feedback potentiometer 500 Ohm, add-on, grey	P500A GR
	Feedback potentiometer 1 kOhm, add-on	P1000A
	Feedback potentiometer 1 kOhm, add-on, grey	P1000A GR
	Feedback potentiometer 2.8 kOhm, add-on	P2800A
	Feedback potentiometer 2.8 kOhm, add-on, grey	P2800A GR
	Feedback potentiometer 5 kOhm, add-on	P5000A
	Feedback potentiometer 5 kOhm, add-on, grey	P5000A GR
	Feedback potentiometer 10 kOhm, add-on	P10000A
	Feedback potentiometer 10 kOhm, add-on, grey	P10000A GF
	Description	Туре
Mechanical accessories	Actuator arm, for standard spindle clamp (reversible) K-SA	AH-20
	Shaft extension 250 mm for CrNi (INOX)	AV12-25-I
	Shaft extension 250 mm, for damper spindles Ø 825 mm	AV8-25
	Angled ball joint with M8, suitable for damper crank arms KH8	KG8
	Straight ball joint with M8, suitable for damper crank arms KH8	KG10A
	Damper crank arm, for damper spindles	KH8
	Spindle clamp, one side for NMA, SMA	K-ENSA
	Spindle clamp, one side for SMA	K-ENSA-I
	Spindle clamp, reversible for SMA and NMQ	K-SA
	Universal mounting bracket 180 mm	Z-ARS180
	Universal mounting bracket 230 mm	Z-ARS230
	Angle of rotation limiter, for K-NA	20334-00001
	Form fit insert 10x10 mm, for NMA / SMA	ZF10-NSA
	Form fit insert 12x12 mm, for NMA / SMA	ZF12-NSA
	Form fit insert 15x15 mm	ZF15-NSA
		7540 100
	Form fit insert 16x16 mm, for NMA / SMA	ZF16-NSA



Accessories

Туре
Z-PI
Z-SMA

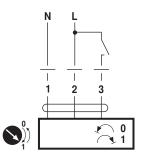
Electrical installation

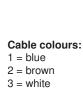
N	lotes ·	Caution: Power supply voltage!
7	•	Parallel connection of other actuators possible. Observe the performance data.

Wiring diagrams

'!'

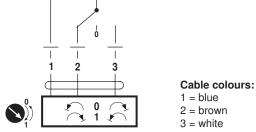
AC 230 V, open-close







AC 230 V, 3-point



Dimensions [mm]

Spindle length

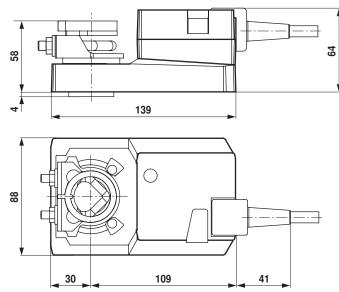
	Min. 48
	Min. 20

Clamping range

	<u>O</u> I		$\overline{\mathbf{t}}$
	1020	≥10	≤20
CrNi (INOX)	1220	≥10	≤20

With utilisation of a round spindle made of CrNi (INOX): \varnothing 12...20 mm

Dimensional drawings





Spring-return actuator with emergency control function for adjusting dampers in technical building installations

- Air damper size up to approx. 0.5 m²
- Nominal torque 2.5 Nm
- Nominal voltage AC/DC 24 V
- Control Open-close



Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.228.8 V / DC 21.628.8 V
	Power consumption in operation	2.5 W
	Power consumption in rest position	1.5 W
	Power consumption for wire sizing	5 VA
	Connection supply / control	Cable 1 m, 2 x 0.75 mm ²
	Parallel operation	Yes (note the performance data)
Functional data	Torque motor	Min. 2.5 Nm
	Torque spring return	Min. 2.5 Nm
	Direction of motion motor	Selectable by mounting L / R
	Direction of motion emergency control function	Selectable by mounting L / R
	Manual override	No
	Angle of rotation	Max. 95°
	Angle of rotation note	adjustable starting at 37% in 2.5% steps (with mechanical end stop)
	Running time motor	75 s / 90°
	Running time emergency control position	<25 s / 90°
	Sound power level motor	50 dB(A)
	Spindle driver	Universal spindle clamp 612.7 mm
	Position indication	Mechanical
	Service life	Min. 60,000 emergency positions
Safety	Protection class IEC/EN	III Safety extra-low voltage
	Degree of protection IEC/EN	IP42
	EMC	CE according to 2004/108/EC
	Certification IEC/EN	IEC/EN 60730-1 and IEC/EN 60730-2-14
	Mode of operation	Type 1.AA
	Overvoltage category	
	Rated impulse voltage supply / control	0.8 kV
	Control pollution degree	3
	Ambient temperature	-3050°C
	Non-operating temperature	-4080°C
	Ambient humidity	95% r.h., non-condensing
	Maintenance	Maintenance-free
Weight	Weight approx.	0.69 kg

Safety notes



- The device must not be used outside the specified field of application, especially not in aircraft or in any other airborne means of transport.
- Outdoor application: only possible in case that no (sea)water, snow, ice, insolation
 or aggressive gases interfere directly with the actuator and that is ensured that the
 ambient conditions remain at any time within the thresholds according to the data
 sheet.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.



Safety notes	
	 The device may only be opened at the manufacturer's site. It does not contain any parts that can be replaced or repaired by the user. Cables must not be removed from the device. The device contains electrical and electronic components and must not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
Product features	
Mode of operation	The actuator moves the damper to the operating position at the same time as tensioning the return spring. The damper is turned back to the safety position by spring energy when the supply voltage is interrupted.
Simple direct mounting	Simple direct mounting on the damper spindle with an universal spindle clamp, supplied with an anti-rotation device to prevent the actuator from rotating.
High functional reliability	The actuator is overload protected and automatically stops when the end stop is reached.
Adjustable angle of rotation	Adjustable angle of rotation with mechanical end stops.

Accessories

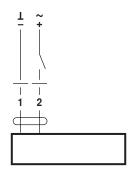
	Description	Туре
Mechanical accessories	Actuator arm TF	AH-TF
	Shaft extension 170 mm, for damper spindles Ø 620 mm	AV6-20
	Straight ball joint with M8, suitable for damper crank arms KH8	KG10A
	Angled ball joint with M8, suitable for damper crank arms KH8	KG8
	Damper crank arm, for damper spindles	KH8
	Screw fastening kit TF	SB-TF
	Angle of rotation limiter TF	ZDB-TF
	Form fit adapter GR, 14x14x40 mm	ZF8-TF
	Mounting kit for linkage operation TF	ZG-TF1

Electrical installation

Notes	 Connection via safety isolating transformer. Parallel connection of other actuators possible. Observe the performance data.
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Wiring diagrams

AC/DC 24 V, open-close



Cable colours: 1 = black 2 = red



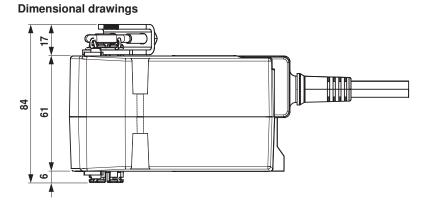
Dimensions [mm]

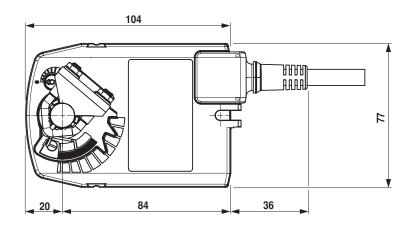
Spindle length

Min. 84

Clamping range

<u>O</u> I	$\overline{\mathbf{A}}$	
612.7	612.7	







TF230

Spring-return actuator for adjusting dampers with safety functions (e.g. frost and smoke control, hygiene, etc.) in technical building installation

- Damper size up to approx. 0.5 m²
- Nominal torque 2.5 Nm
- Nominal voltage AC 230 V
- · Control open-close





Technical data

Electrical data	Nominal voltage	AC 230 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 85 V 265 V
	Power consumption in operation	2.5 W
	Power consumption in rest position	1.5 W
	Power consumption for wire sizing	5 VA
	Connection supply / control	Cable 1 m, 2 x 0.75 mm ²
Functional data	Torque motor	Min. 2.5 Nm
	Torque spring-return	Min. 2.5 Nm
	Direction of rotation motor	Can be selected by mounting L / R
	Direction of rotation spring-return	Can be selected by mounting L / R
	Angle of rotation	Max. 95°
	Running time motor	75 s / 90°
	Running time emergency control function	<25 s / 90°
	Sound power level motor max.	50 dB (A)
	Spindle driver	Universal spindle clamp 612 mm
	Position indication	Mechanical
	Service life	Min. 60,000 security settings
Safety	Protection class IEC/EN	Il protective insulated
	Degree of protection IEC/EN	IP42
	EMC	CE in accordance with 2004/108/EC
	Low-voltage directive	CE in accordance with 2006/95/EC
	Certification IEC/EN	Certified to: IEC/EN 60730-1 and IEC/EN
		60730-2-14
	Principle of operation	Туре 1.АА
	Overvoltage category	
	Control pollution degree	3
	Ambient temperature	-30°C 50°C
	Non-operating temperature	-40°C 80°C
	Ambient humidity	95% r.h., non-condensing
	Maintenance	Maintenance-free
Weight	Weight approx.	0.6 kg

Safety notes



• The actuator is not allowed to be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.

- Caution: Power supply voltage!
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied with during installation.
- The device may only be opened at the manufacturer's site. It does not contain any
 parts that can be replaced or repaired by the user.
- The cable must not be removed from the device.
- The device contains electrical and electronic components and is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.



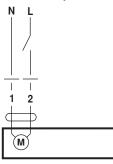
Product features	
Principle of operation	The actuator moves the damper to the operating position at the same time as tensioning the return spring. The damper is turned back to the safety position by spring energy when the supply voltage is interrupted.
Direct mounting	Simple direct mounting on the damper spindle with a universal spindle clamp, supplied with a universal mounting bracket to prevent the actuator from rotating.
High functional reliability	The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.

Electrical installation

Notes	 Caution: Power supply voltage! Parallel connection of other actuators possible. Observe the performance data.
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Wiring diagrams

AC 230 V, open-close

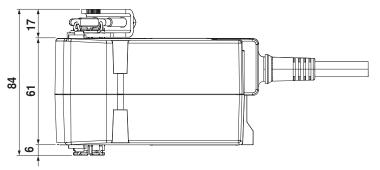


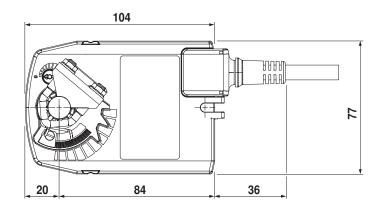
Cable colours: 1 = blue 2 = brown



Dimensions [mm]







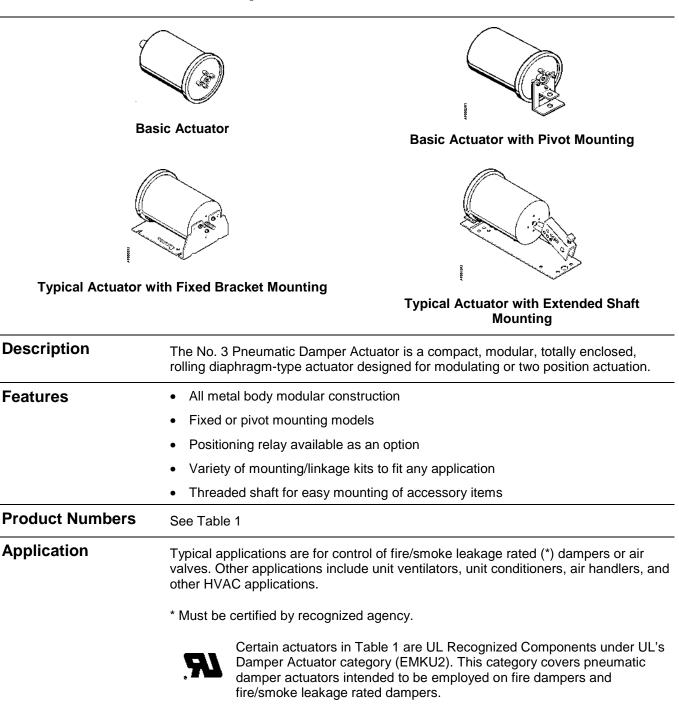
SIEMENS

Technical Instructions

Document No. 152-040P25 Rev. 4, May, 2001

OEM Literature

Powers[™] Controls No. 3 Pneumatic Damper Actuator



		Part Number			
		Nominal Spring Range		ange	
Description	Mounting Style	3-7 psi (21-48 kPa)	5-10 psi (35-69 kPa)	8-13 psi (55-90 kPa)	
Basic Actuator only	—	331-4326*	331-4526*	331-4826*	
		331-4327*	331-4527*	331-4827*	
Actuator with pivot bracket	Pivot	331-4322	331-4522	331-4822	
Actuator with front mounted fixed bracket	Fixed bracket	331-4323	331-4523	331-4823	
Actuator with clevis	Basic	331-4324*	331-4524*	331-4824*	
Actuator with clevis and positioner relay	Basic	‡	‡	332-4824	
Actuator with pivot bracket, pivot post, clevis, and miscellaneous hardware	Pivot	331-4351	331-4551*	331-4851* 331-4829* 331-4841*	
Actuator with pivot bracket, pivot post, clevis, crank assembly, extended shaft mounting plate, damper drive blade, and mounting hardware	Extended shaft mounting	_	_	331-4821*	

Table 1. Product Numbers for No. 3 Pneumatic Damper Actuators.

* UL Recognized Component.

‡ Available upon request.

Speci

ifications	Effective diaphragm area	8 inches ² (51.6 cm ²)
	Stroke	2-3/4 inches (70 mm)
	Housing (totally enclosed)	Aluminum
	Stem	Plated steel
	Diaphragm	Ozone resistant rubber
	Spring	Steel
	Сир	Zytel
	Maximum air pressure	25 psig (172 kPa)
	Nominal spring ranges	See Table 1
	Operating temperature	-20 to 160°F (-29 to 71°C)
	Air Connection	Straight barb fitting for 1/4 inch O.D. plastic tubing installed in 1/8 inch NPT opening
	Type of Mounting	Fixed or pivot
	Thrust and Torque Rating	See Table 2
	Shipping Weight:	
	Basic Actuator Actuator with Extended Shaft Mounting Actuator with Fixed Bracket Actuator with Fixed Bracket and Clevis Actuator with Extended Shaft Mounting	1.3 lbs. (0.58 kg) 3.1 lbs. (1.4 kg) 2.5 lbs. (1.1 kg) 2.7 lbs. (1.2 kg)
	and Positioning Relay Dimensions	4.8 lbs. (2.2 kg) See Figures 4 through 8
	Agency Approvals	Complies with UL555 and UL555S

NOTE: The No. 3 Pneumatic Damper Actuator does not require any periodic cycling. However, it is strongly
suggested that all systems are functionally checked periodically, and per local codes and ordinances.

Accessories	Linkage kit (4-inch link and crank)	331-958
	Linkage kit (4-inch rod, ball joint and crank)	331-947
	Damper shaft crank, selectable radius, 45°, 60°, and 90°, angular rotation for 3/8 to 1/2-inch (9.5 to 13 mm) diameter damper shafts	331-941
	Damper shaft crank adjustable radius 3/4 to 2-7/8-inch (19 to 73 mm) for 1/2 inch (13 mm) diameter damper shaft	331-795
	Damper shaft crank adjustable radius 3/4 to 4-5/8-inch (19 to 177 mm) for	
	3/8 inch (9 mm) diameter damper shaft	331-805
	Damper shaft extension $1/2$ inch x 9 inch long	333-042
	Damper shaft extension 1/2 inch shaft	331-631
	Damper shaft extension Adapter for 3/8-inch shaft	331-632
	Pivot mounting bracket only	333-134
	Pivot mounting kit (bracket and three mounting screws)	333-148
	Pivot post	333-139
	Fixed mounting bracket	331-916
	Extended shaft mounting plate	331-033
	Clevis, steel	333-207
	Clevis pin	331-293
	Hitch pin	331-807
	Damper actuator push rods:	
	12 inch	338-041
	15 inch	338-042
	18 inch	338-043
	24 inch	338-044
	36 inch	338-045
	48 inch	338-046
	Damper blade rocker arm	333-034
	Positioning relay	147-2000
	Relay mounting kit	147-104

	Ν	laximum 1	hrust lb	s. (N)	(N) To		rque Rating* Ib/in (Nm)			
Nominal	Full Stroke Forward		Spring	Gradual	2-Position Operation					
Spring Range	15 psi (103 kPa)	18 psi (124 kPa)	25 psi (172 kPa)	Return (No Stroke) 0 psig (0 kPa)	lo Stroke) 0 psig		18 psi (124 kPa)	25 psi (172 kPa)		
3 To 7 psi (21 to 48 kPa)	64 (285)	88 (391)	144 (641)	24 (107)	10 (1.1)	20.2 (2.3)	20.2 (2.3)	20.2 (2.3)		
5 to 10 psi (35 to 69 kPa)	40 (178)	64 (285)	120 (534)	40 (178)	10 (1.1)	33.6 (3.8)	33.6 (3.8)	33.6 (3.8)		
8-13 psi (55 to 90 kPa)	16 (71)	40 (178)	96 (427)	64 (285)	10 (1.1)	13.4 (1.5)	33.6 (3.8)	53.8 (6.1)		

Table 2. Thrust Torque Ratings.

* With maximum hysteresis of 2.5 psi (17.2 kPa) @ 90° rotation.

Operation

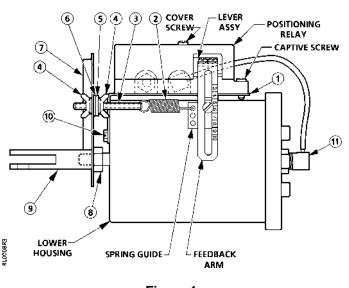
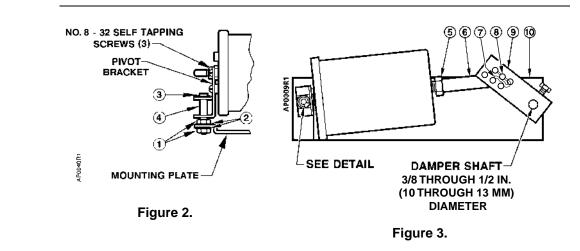


Figure 1.

Table 3. No. 3 Damper Actuator with Optional Positioner Relay 147-2000
and Relay Mounting Kit 147-104. (See Figure 1)

Item	Description	ltem	Description
1	Positioning relay mounting bracket	7	Spring arm
2	2 Feedback spring–zinc plate or yellow chr.		3/8–24 hex nut
3	3 Adjusting screw 1-3/4 inch (44 mm) long		Clevis
4	4 Wing nut		No. 10 – 16, 1/2-inch (13-mm) slotted hex screw
5	Lock washer		90° Elbow connector
6	Flat washer		

Operation, Continued





ltem	Description	Part Numbers
1	Nuts (2)	041-133K
2	Lock washers (2)	046-017K
3	E-ring	047-051J
4	Pivot shaft (post)	333-139
5	Jamb nut	041-143K
6	Clevis	333-207
7	Hitch pin	331-807
8	Clevis pin	331-293
9	Crank assembly kit	331-941
10	Extended shaft No. 3 actuator mounting plate	331-033

NOTE: Kit number 331-101 including items 1, 2, 3, and 4, above, plus pivot bracket and self tapping screws, have a minimum order quantity of 50 pieces.

Dimensions

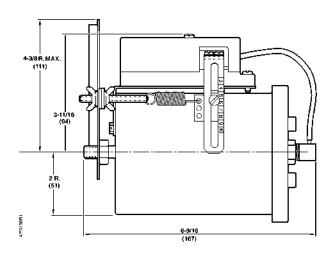


Figure 4. Dimensions Shown in Inches (mm).

Dimensions, Continued

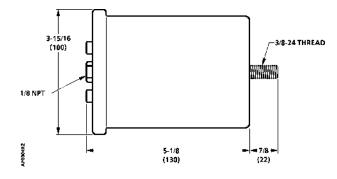
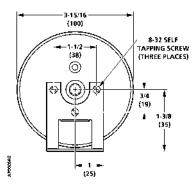


Figure 5. Basic Actuator



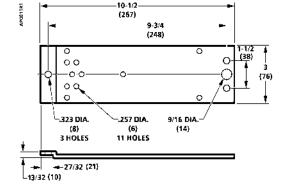
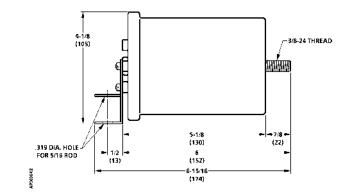
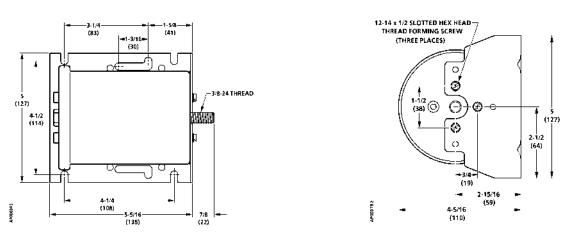


Figure 6. Mounting Plate.









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